This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

Claim 1 (currently amended): A process for the production of special effect base coat/clear coat two-layer coatings on substrates, comprising the successive steps

(a) applying a special effect base coat layer of a liquid special effect base coat onto the substrates in one or more successive spray passes,

(b) optional drying or curing of the special effect base coat layer,

(c) applying a clear coat layer, and

(d) curing the clear coat layer,

wherein, at least in the final spray pass, application of the special effect base coat proceeds by eletrostatically-assisted high-speed rotary application using at least one high-speed rotary coating device comprising a high-speed rotary bell having a housing firmly connected to an electrode ring via a fastening device by means of a bearing connection, wherein ~~an~~ the electrode ring is rotatably positioned around the high-speed rotary bell and used for external electrostatic charging of the effect base coat spray mist and performs rotational movements about the common axis of rotation with the high-speed rotary bell.

Claim 2 (original): The process of claim 1, wherein the substrates comprise industrially mass-produced goods.

Claim 3 (original): The process of claim 1, wherein the substrates are selected from the group consisting of automotive bodies, body parts and body fittings.

Claim 4 (original): The process of claim 1, wherein the liquid special effect base coat comprises an aqueous special effect base coat.

Claim 5 (previously presented): The process of claim 1, wherein the rotational movements of the electrode ring comprise rotational movements selected from the group consisting of rotation at 10 to 100 revolutions per minute, oscillating rotational

movement with a frequency of alternation of 0.5 to 2 Hz and sequences of said rotations and oscillating rotation movements.

Claim 6 (new): The process of claim 1, wherein the bearing connection consists of a ball bearing, roller bearing, plain bearing, or air bearing.